

Automatic Brake Adjuster (ABA) Catalog



L00143 Rev. 8-15

HALDEX AUTOMATIC BRAKE ADJUSTERS

- Steer Axle Applications
- Drive Axle Applications
- Trailer Axle Applications
- Tractor/Trailer Axle Applications

HALDEX SELF-SETTING AUTOMATIC BRAKE ADJUSTERS

- Drive Axle Applications
- Steer Axle Applications
- Trailer Axle Applications

MANUAL BRAKE ADJUSTERS

- Straight Arm
- Offset Arm
- Heavy Duty Straight Arm

CSI AND CSII AUTOMATIC BRAKE ADJUSTERS

- Trailer Applications
- Truck/Trailer Applications



Innovative Vehicle Solutions

Important Notice

The products described within this literature, including without limitation, product features, specifications, designs, availability and pricing are subject to change by Haldex and its subsidiaries at any time without notice.

This document and other information from Haldex, its subsidiaries and authorized distributors provide product and/or system options for further investigation by users having technical expertise. It is important that you analyze all aspects of your application and review the information concerning the product or system, in the current literature or catalog. Due to the variety of operating conditions and applications for these products or systems, the user, through their own analysis and testing, is solely responsible for making the final selection of the products and systems and assuring that all performance, safety and warning requirements are met.

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40010003	S	01-11	40010655	O	01-15	409-10108	O	01-11	409-10326	O	01-11
40010004	S	01-11	40010657	S	01-15	409-10110	O	01-20	409-10334	O	01-11
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40010072	S	01-11	40020223	S	01-27	409-10151	O	01-20	409-10409	O	01-21
40010073	S	01-11	40020224	S	01-29	409-10159	O	01-23	409-10416	O	01-19
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40010222	S	01-21	40020253	S	01-27	409-10229	O	01-15	409-10499	O	01-11
40010223	S	01-21	40020254	S	01-27	409-10230	O	01-21	409-10512	O	01-15
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40010227	S	01-21	40020306	S	01-28	409-10234	O	01-21	409-10528	O	01-21
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40010307	S	01-20	40020325	S	01-28	409-10247	O	01-21	409-10548	O	01-13
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40010643	S	01-15	409-10086	O	01-21	409-10314	O	01-15	409-10601	O	01-13
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40010651	S	01-23	409-10094	O	01-19	409-10319	O	01-11	409-10612	O	01-13
40010652	S	01-15	409-10101	O	01-19	409-10323	O	01-23	409-10613	O	01-13

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409-10627	O	01-15	409-10868	O	01-15	409-50121	O	01-15	443-10204	O	01-24
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409-10653	O	01-15	409-11010	O	01-21	40910656	O	01-20	44510510	S	01-24
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409-10658	O	01-11	409-11076	O	01-15	40950151	O	01-15	45210058	S	01-24
409-10659	O	01-11	409-11085	O	01-15	427-10217	O	01-25	45210094	S	01-24
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409-10662	O	01-11	409-20004	O	01-29	427-10431	O	01-25	CQ19113	S	01-37
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409-10675	O	01-21	409-20015	O	01-28	427-10569	O	01-25	CS44064	S	01-32
409-10678	O	01-18	409-20017	O	01-27	427-10576	O	01-25	CS44071	S	01-32
409-10679	O	01-18	409-20018	O	01-27	427-10579	O	01-25	CS47008	S	01-32
409-10680	O	01-18	409-20018	O	01-27	427-10585	O	01-25	CS52070	S	01-32
409-10680	O	01-15	409-20019	O	01-27	427-10596	O	01-25	CS52080	S	01-32
409-10681	O	01-11	409-20020	O	01-27	42710217	S	01-25	CS52100	S	01-32
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409-10684	O	01-21	409-20022	O	01-27	42710401	S	01-25	CS56033	S	01-34
409-10685	O	01-21	409-20023	O	01-27	42710420	S	01-25	CS56034	S	01-34
409-10687	O	01-21	409-20024	O	01-21	42710421	S	01-25	CS56035	S	01-34
409-10690	O	01-18	409-20024	O	01-29	42710423	S	01-25	CS56036	S	01-34
409-10692	O	01-15	409-20025	O	01-29	42710430	S	01-25	CS56037	S	01-34
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409-10733	O	01-15	409-20037	O	01-27	42710472	S	01-25	CS56040	S	01-34
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409-10759	O	01-11	409-20045	O	01-27	42710548	S	01-25	CS56044	S	01-33
409-10760	O	01-11	409-20046	O	01-27	42710553	S	01-25	CS56045	S	01-33
409-10761	O	01-11	409-20048	O	01-27	42710558	S	01-24	CS56046	S	01-33
409-10762	O	01-11	409-20049	O	01-27	42710562	S	01-25	CS56047	S	01-33
409-10762	O	01-11	409-20050	O	01-27	42710563	S	01-25	CS56048	S	01-33
409-10768	O	01-18	409-20051	O	01-27	42710565	S	01-25	CS56049	S	01-33
409-10771	O	01-23	409-20052	O	01-27	42710566	S	01-25	CS56050	S	01-33
409-10787	O	01-19	409-20053	O	01-27	42710567	S	01-25	CS56051	S	01-33
409-10788	O	01-13	409-20057	O	01-27	42710576	S	01-25	CS56052	S	01-34
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409-10859	O	01-15	409-475	O	01-21	429-10673	O	01-21	KN44041	S	01-30
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KN48001	S	01-30	N21153AK	O	01-30	N21166C	O	01-30			
KN48031	S	01-30	N21153AP	O	01-30	N21166D	O	01-30			
KN49000	S	01-31	N21153AS	O	01-30	N21166E	O	01-30			
KN49010	S	01-31	N21153AT	O	01-30	N21167A	O	01-30			
KN49020	S	01-31	N21153AV	O	01-30	N21168A	O	01-30			
KN49030	S	01-31	N21153AW	O	01-30	N21168B	O	01-30			
KN50000	S	01-31	N21153AZ	O	01-30	N21168B	O	01-30			
KN50010	S	01-31	N21153B	O	01-30	N21169N	O	01-30			
KN50060	S	01-31	N21153C	O	01-30	N21169P	O	01-30			
KN50070	S	01-31	N21153CB	O	01-30						
KN52040	S	01-30	N21153D	O	01-30						
KN52050	S	01-30	N21153E	O	01-30						
KN52060	S	01-30	N21153EA	O	01-30						
KN53000	S	01-31	N21153EB	O	01-30						
KN53010	S	01-31	N21153EC	O	01-30						
KN53020	S	01-31	N21153F	O	01-30						
KN53030	S	01-31	N21153F	O	01-30						
KN53040	S	01-31	N21153G	O	01-30						
KN53050	S	01-31	N21153H	O	01-30						
KN54000	S	01-31	N21153J	O	01-30						
KN54010	S	01-31	N21153J	O	01-30						
KN55001	S	01-30	N21153J	O	01-30						
N21133A	O	01-31	N21153K	O	01-30						
N21133B	O	01-31	N21153L	O	01-30						
N21133BA	O	01-31	N21153M	O	01-30						
N21133C	O	01-31	N21153N	O	01-30						
N21133D	O	01-31	N21153P	O	01-30						
N21133DA	O	01-31	N21153PB	O	01-30						
N21133DB	O	01-31	N21153PC	O	01-30						
N21133DC	O	01-31	N21153PD	O	01-30						
N21133DD	O	01-31	N21153R	O	01-30						
N21133E	O	01-31	N21153S	O	01-30						
N21133E	O	01-31	N21153S	O	01-30						
N21133F	O	01-31	N21153T	O	01-30						
N21133F	O	01-31	N21153T	O	01-30						
N21133GA	O	01-31	N21153V	O	01-30						
N21133GB	O	01-31	N21153VA	O	01-30						
N21133GC	O	01-31	N21153VA	O	01-30						
N21133GD	O	01-31	N21153VB	O	01-30						
N21133GJ	O	01-31	N21153VC	O	01-30						
N21133GK	O	01-31	N21153VD	O	01-30						
N21133GK	O	01-31	N21153VE	O	01-30						
N21133GN	O	01-31	N21153VF	O	01-30						
N21133GP	O	01-31	N21153W	O	01-30						
N21133GT	O	01-31	N21153Y	O	01-30						
N21133GV	O	01-31	N21154A	O	01-32						
N21133N	O	01-31	N21154AB	O	01-32						
N21133P	O	01-31	N21154AB	O	01-30						
N21133RA	O	01-31	N21154AE	O	01-30						
N21133RB	O	01-31	N21154AF	O	01-30						
N21133RC	O	01-31	N21154AG	O	01-30						
N21133RD	O	01-31	N21154AM	O	01-30						
N21133RG	O	01-31	N21154AN	O	01-30						
N21133RH	O	01-31	N21154AR	O	01-30						
N21133RJ	O	01-31	N21154AR	O	01-32						
N21133RK	O	01-31	N21154AT	O	01-30						
N21133W	O	01-31	N21154C	O	01-30						
N21133Z	O	01-31	N21154CA	O	01-30						
N21136T	O	01-30	N21154F	O	01-30						
N21145G	O	01-30	N21154G	O	01-30						
N21149A	O	01-30	N21154H	O	01-30						
N21149AB	O	01-30	N21154J	O	01-30						
N21149AE	O	01-30	N21154M	O	01-30						
N21149AF	O	01-30	N21154N	O	01-30						
N21149AG	O	01-30	N21154PB	O	01-30						
N21149B	O	01-30	N21154PD	O	01-30						
N21149B	O	01-30	N21154R	O	01-30						
N21149D	O	01-30	N21154R	O	01-30						
N21149E	O	01-30	N21154R	O	01-32						
N21149F	O	01-30	N21154V	O	01-30						
N21149G	O	01-30	N21155A	O	01-30						
N21149H	O	01-30	N21155PB	O	01-30						
N21152B	O	01-30	N21156A	O	01-30						
N21153A	O	01-30	N21156B	O	01-30						
N21153A	O	01-32	N21156C	O	01-30						
N21153AB	O	01-30	N21156D	O	01-30						
N21153AC	O	01-30	N21156E	O	01-30						
N21153AD	O	01-30	N21165A	O	01-30						

Type "O" = OEM P/N, Type "S" = Service P/N

If OEM part # is not found on page listed, refer to the MCR for applicable cross reference.

PURPOSE OF THIS SECTION

This section is designed as a reference for Haldex new and remanufactured air brake system components and accessories, sold under the Haldex and Midland product names. Products described include all pertinent information needed to replace an OEM installed component or to help design an original installation. If there is a service number for a given part, it is noted in the product number table.

DESIGN FLEXIBILITY

The products presented in this section are described by function and usage. Technical data and mounting configurations are also provided. Throughout this section, reference is made to numerous specific OEM applications. This section is not, however, intended to be a mutually exclusive listing of all part numbers and designs available. Should the need for a design not presented occur, contact your Haldex sales representative for additional information.

WARRANTY INFORMATION

Proper service and repair are important to the safe, reliable operation of any motor vehicle. To prevent personal injury and/or vehicle damage, careful and cautious service procedures recommended by the vehicle manufacturer should be followed by anyone servicing a motor vehicle. For details on warranty of Haldex air brake system components and accessories, refer to L20221 Aftermarket Warranty Policy. For warranty returns, use L90005 Warranty Adjustment Form. To obtain further information, visit the www.haldex.com website, select **North America/English** in drop down box then search for **Warranty**.

ORDERING PROCEDURE

Most customers can place electronic orders on the www.haldex.com website by obtaining a username and password or by using EDI. For additional information about electronic orders or to place an order by phone or fax, contact Customer Service in U.S. or Canada at numbers listed below:

U.S. Customer Service:

Phone: 800-643-2374
 Fax: 800-533-1941
 Mail: Haldex Brake Products Corporation
 Attn: Customer Service Department
 10930 N. Pomona Ave.
 Kansas City, MO 64153

Canada Customer Service:

Phone: 800-267-9247
 Fax: 519-621-3924
 Mail: Haldex Limited
 Canadian Distribution Centre
 Attn: Customer Service Department
 500 Pinebush Road, Unit 1
 Cambridge, Ontario N1T 0A5

IMPORTANT NOTICE

The data listed herein is correct to the best of Haldex knowledge and belief, having been compiled from reliable and official sources of information. However, HALDEX CANNOT ASSUME ANY RESPONSIBILITY for possible error or misapplication of the product. Final determination of the suitability of the products for the use contemplated by the Buyer is the sole responsibility of the Buyer. Haldex shall have no responsibility in connection with this suitability. It is not our intention to imply that any of the components in this catalog in connection with an engine make or model are made by any engine manufacturer.

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 10930 N. Pomona Ave.
 Kansas City, MO 64153

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Haldex ABA Features

Haldex automatic brake adjusters cover more applications than any other brand.

Backed by the industry's longest warranty.

Compatible with all major brand clevises.

Reliable "O" rings and gaskets seal out moisture and contaminants.

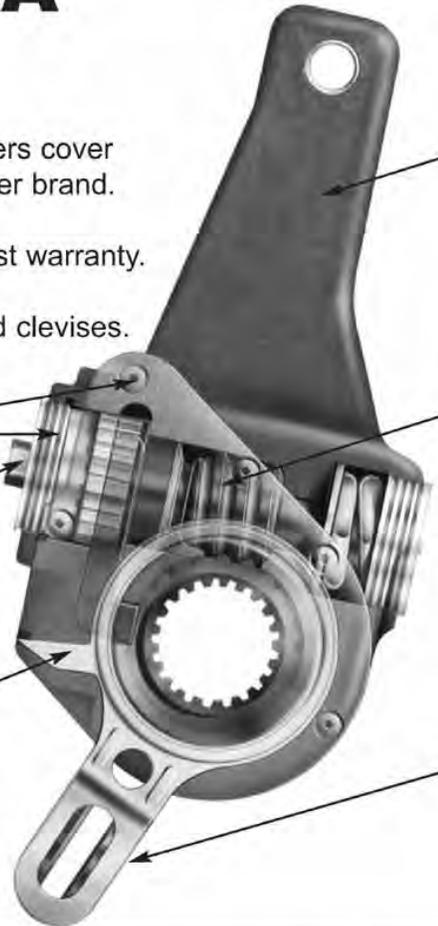
Easily accessible hex nut simplifies adjustment.

Built-in installation indicator eliminates templates, assures proper installation.

Housing is heat treated for wear and corrosion resistance.

Exclusive after-rolling process for the wormshaft increases fatigue strength.

Control arm eliminates linkage concerns and provides greater application flexibility.



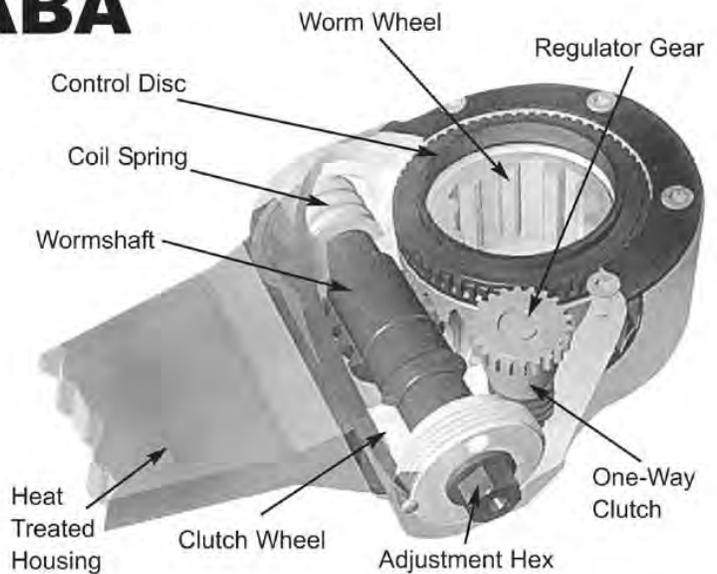
Haldex S-ABA Features

Self-Setting control arm can be positioned from -16° to $+130^{\circ}$.

Reduces the potential for installation errors.

Saves time.

Sensitive adjustment rate provides optimal lining to drum clearance.



Selecting Your Haldex Automatic Brake Adjuster

Step 1

Determine what axle the adjuster will be used on; see typical applications on the following pages.

Step 2

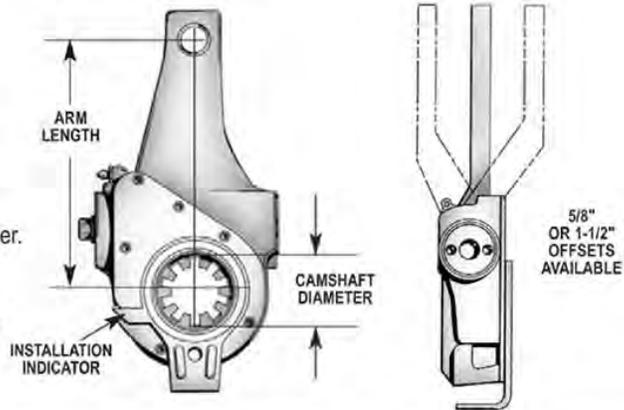
Determine the camshaft diameter and number of splines.

Step 3

Determine the adjuster arm length.

Step 4

Select the proper kit number. The kit includes: Haldex Automatic Brake Adjuster, anchor bracket, anti-seize lubricant and installation instructions.



Haldex ABA (AA1) Identification

Part Number:

409-10___ = Reduced maintenance adjuster
 429-10___ = No-Lube adjuster

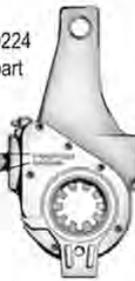
Serial Number:

First 3 digits = Day of year built
 Last 2 digits = Year of build

After Sept. 1989

The Part No. P/N40910224 would be our adjuster part number 409-10224.

Part Number
 P/N40910224
 Serial Number
 S/N33489



Prior to Sept. 1989

The first three numbers stamped on the cover plate is the brake adjuster part number. For example: 224 would be our adjuster part number 409-10224.



Haldex S-ABA Identification

Part Number:

409-20___ = S-ABA Brake Adjuster

Serial Number:

First 3 digits = Day of year built
 Last 2 digits = Year of build

The Part No. P/N40920002 would be our adjuster part number 409-20002.

Part Number
 P/N40920002
 Serial Number
 S/N26802



Reference The O.E. Part Number That Is Stamped Into The ABA Side Cover To The 400 Series Replacement Service Number Below.

Use the 400 Service Replacement ABA Kits for all aftermarket requirements. 400 series kits include new hardware and may update the ABA design.

Multiple O.E. Listings indicate variations by bracket kit. See Bracket Kit Section to assure service replacement kit number.

Note: 300 & 419 series ABA's are Transit/Coach applications and are not included in this catalog. Contact Haldex for numbers not listed.

O.E. PART NO.	SERVICE PART NO.						
409-10011	40010145	409-10249	40010003	409-10466	40010156	409-10664	40010041
409-10051	40010145	409-10250	40010002	409-10471	40010211	409-10665	40010040
409-10070	40010144	409-10255	40010013	409-10472	40010212	409-10673	40010212
409-10075	40010208	409-10257	40010005	409-10473	40010213	409-10674	40010214
409-10085	40010155	409-10258	40010008	409-10474	40010214	409-10675	40010216
409-10086	40010207	409-10263	40010006	409-10475	40010215	409-10678	40010144
409-10091	40010146	409-10264	40010007	409-10476	40010216	409-10679	40010146
409-10093	40010140	409-10265	40010048	409-10490	40010304	409-10680	40010145
409-10094	40010156	409-10266	40010049	409-10491	40010305	409-10682	40010146
409-10099	40010208	409-10279	40010306	409-10492	40010306	409-10683	40010211
409-10101	40010155	409-10282	40010304	409-10493	40010307	409-10684	40010213
409-10102	40010142	409-10287	40010145	409-10495	40010001	409-10685	40010215
409-10108	40010005	409-10288	40010144	409-10496	40010004	409-10687	40010227
409-10110	40010303	409-10294	40010155	409-10497	40010003	409-10731	40010142
409-10111	40010302	409-10298	40010054	409-10498	40010002	409-10732	40010140
409-10111	40010306	409-10298	40010055	409-10499	40010005	409-10733	40010143
409-10112	40010007	409-10299	40010056	409-10502	40010008	409-10741	40010142
409-10113	40010006	409-10299	40010057	409-10526	40010227	409-10742	40010140
409-10114	40010003	409-10304	40010009	409-10530	40010141	409-10747	40010157
409-10115	40010002	409-10305	40010010	409-10531	40010140	409-10748	40010158
409-10124	40010145	409-10310	40010403	409-10532	40010141	409-10759	40010070
409-10125	40010140	409-10311	40010404	409-10533	40010142	409-10760	40010071
409-10126	40010156	409-10312	40010156	409-10535	40010041	409-10761	40010072
409-10128	40010001	409-10314	40010140	409-10536	40010040	409-10762	40010073
409-10130	40010142	409-10315	40010142	409-10548	40010143	409-10767	40010300
409-10134	40010143	409-10318	40010306	409-10551	40010141	409-10774	40010006
409-10135	40010143	409-10319	40010004	409-10552	40010140	409-10775	40010007
409-10146	40010067	409-10325	40010003	409-10553	40010141	409-10808	40010078
409-10146	40010144	409-10326	40010002	409-10561	40010140	409-10821	40010168
409-10147	40010057	409-10334	40010041	409-10564	40010142	409-20000	40020215
409-10148	40010055	409-10335	40010040	409-10565	40010143	409-20002	40020211
409-10149	40010040	409-10351	40010205	409-10566	40010140	409-20004	40020216
409-10150	40010141	409-10352	40010212	409-10579	40010144	409-20006	40020212
409-10151	40010305	409-10360	40010140	409-10580	40010146	409-20024	40020213
409-10163	40010013	409-10361	40010073	409-10581	40010145	409-20025	40020214
409-10164	40010010	409-10362	40010156	409-10584	40010402	429-10649	40010157
409-10165	40010009	409-10363	40010304	409-10587	40010161	429-10650	40010158
409-10168	40010008	409-10364	40010004	409-10588	40010162	429-10655	40010305
409-10172	40010013	409-10365	40010206	409-10599	40010009	429-10656	40010306
409-10174	40010156	409-10365	40010216	409-10600	40010010	429-10673	40010212
409-10176	40010010	409-10370	40010155	409-10601	40010054	429-10674	40010214
409-10177	40010009	409-10384	40010008	409-10601	40010055	429-10675	40010216
409-10178	40010140	409-10385	40010053	409-10602	40010056	429-10683	40010211
409-10211	40010306	409-10386	40010211	409-10602	40010057	429-10684	40010213
409-10215	40010141	409-10387	40010121	409-10605	40010071	429-10685	40010215
409-10218	40010214	409-10390	40010141	409-10606	40010065	429-10759	40010070
409-10222	40010156	409-10391	40010001	409-10612	40010048	429-10760	40010071
409-10223	40010155	409-10392	40010206	409-10613	40010049	429-10761	40010072
409-10224	40010001	409-10392	40010216	409-10615	40010140	429-10762	40010073
409-10225	40010140	409-10394	40010215	409-10626	40010142		
409-10226	40010142	409-10396	40010200	409-10627	40010143		
409-10227	40010137	409-10398	40010211	409-10628	40010141		
409-10228	40010008	409-10404	40010140	409-10635	40010155		
409-10229	40010141	409-10405	40010140	409-10637	40010008		
409-10230	40010206	409-10406	40010141	409-10638	40010068		
409-10230	40010216	409-10408	40010141	409-10639	40010069		
409-10231	40010206	409-10410	40010142	409-10648	40010156		
409-10231	40010216	409-10416	40010156	409-10649	40010143		
409-10232	40010215	409-10417	40010155	409-10650	40010141		
409-10233	40010215	409-10418	40010306	409-10654	40010304		
409-10234	40010212	409-10426	40010140	409-10655	40010305		
409-10235	40010212	409-10429	40010141	409-10656	40010306		
409-10236	40010211	409-10430	40010211	409-10657	40010307		
409-10237	40010211	409-10442	40010145	409-10658	40010001		
409-10238	40010143	409-10443	40010144	409-10659	40010004		
409-10239	40010142	409-10444	40010146	409-10660	40010003		
409-10240	40010141	409-10457	40010140	409-10661	40010002		
409-10241	40010140	409-10458	40010142	409-10662	40010005		
409-10247	40010216	409-10465	40010053	409-10663	40010008		

Use the chart to identify the Bracket Kit Part Number from the 400 series ABA Kit Part Number.

(Note: Service replacement 400 series kits may contain a revised ABA body design and bracket. If the current design bracket kit does not directly replace the existing bracket, it is recommended to replace the ABA assembly with the appropriate current design 400 series kit.)

Contact Haldex for part numbers not listed.

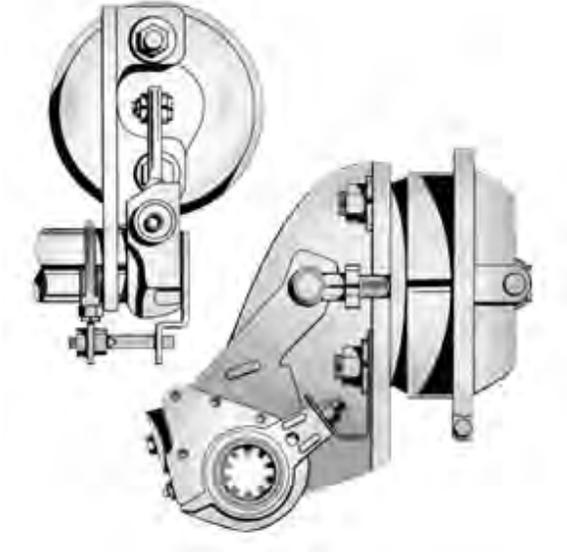
ABA Kit Part No.	Bracket Kit Part Number
40010001	42710566
40010002	42710566
40010003	42710566
40010004	42710567
40010005	42710566
40010006	42710497
40010007	42710497
40010008	42710566
40010009	42710548
40010010	42710548
40010011	42710401
40010012	42710401
40010013	42710401
40010016	42710497
40010030	42710548
40010031	42710548
40010040	42710567
40010041	42710567
40010048	42710497
40010049	42710497
40010050	42710497
40010051	42710497
40010052	42710305
40010053	42710543
40010054	42710548
40010055	42710497
40010056	42710548
40010057	42710497
40010063	42710497
40010065	42710497
40010067	42710457
40010068	42710421
40010069	42710420
40010070	42710576
40010071	42710576
40010072	42710576

ABA Kit Part No.	Bracket Kit Part Number
40010073	42710576
40010074	42710217
40010077	42710497
40010078	42710497
40010079	42710543
40010100	42710553
40010102	42710430
40010104	42710497
40010105	42710497
40010106	42710497
40010107	42710510
40010121	42710553
40010136	42710430
40010137	42710472
40010138	42710430
40010139	42710472
40010140	42710553
40010141	42710553
40010142	42710553
40010143	42710553
40010144	42710566
40010145	42710566
40010146	42710566
40010154	42710553
40010155	42710554
40010156	42710554
40010157	42710430
40010158	42710430
40010161	42710430
40010162	42710430
40010163	42710430
40010164	42710430
40010168	42710497
40010200	42710423
40010201	42710423
40010202	42710423

ABA Kit Part No.	Bracket Kit Part Number
40010203	42710423
40010204	42710423
40010205	42710423
40010206	42710431
40010207	42710322
40010208	42710322
40010209	42710423
40010211	42710563
40010212	42710563
40010213	42710563
40010214	42710563
40010215	42710563
40010216	42710563
40010227	42710563
40010229	42710563
40010230	42710563
40010300	42710423
40010301	42710423
40010302	42710431
40010303	42710423
40010304	42710563
40010305	42710563
40010306	42710563
40010307	42710563
40010402	42710543
40010403	42710401
40010404	42710401
40010405	42710305
40020211	42710563
40020212	42710563
40020213	42710563
40020214	42710563
40020215	42710563
40020216	42710563

Steer Axle Applications

Standard Applications



Features:

- Haldex Automatic Brake Adjusters cover more applications than any other brand.
- Backed by the industry's longest warranty.
- Compatible with all major brand clevises.

SKU#	Product Description	S-ABA Version Available	Spline	Offset	Arm Length	Arm Hole Diameter	Anchor Bracket Style	Bracket Number
40010001	ABA Service Kit	-	1-1/4" 10	None	5-1/2"	0.63	Clamp	42710566
40010002	ABA Service Kit	-	1-1/4" 10	5/8" RH	5-1/2"	0.63	Clamp	42710566
40010003	ABA Service Kit	-	1-1/4" 10	5/8" LH	5-1/2"	0.63	Clamp	42710566
40010004	ABA Service Kit	-	1-1/4" 24	None	5-1/2"	0.63	Clamp	42710567
40010005	ABA Service Kit	40020226	1-1/2" 10	None	5-1/2"	0.63	Clamp	42710566
40010008	ABA Service Kit	40020229	1-1/2" 28	None	5-1/2"	0.63	Clamp	42710566
40010040	ABA Service Kit	-	1-1/4" 24	5/8" RH	5-1/2"	0.63	Clamp	42710567
40010041	ABA Service Kit	-	1-1/4" 24	5/8" LH	5-1/2"	0.63	Clamp	42710567
40010070	ABA Service Kit	40020241	1-1/2" 28	None	5-1/2"	0.50	Strap	42710576
40010071	ABA Service Kit	40020236	1-1/2" 10	None	5-1/2"	0.50	Strap	42710576
40010072	ABA Service Kit	40020235	1-1/4" 10	None	5-1/2"	0.50	Strap	42710576
40010073	ABA Service Kit	-	1-1/4" 24	None	5-1/2"	0.50	Strap	42710576
40010630	ABA Service Kit	-	1-1/2" 10	None	5-1/2"	0.50	Clamp	42710566
40010649	ABA Service Kit	-	1 1/2 - 10	1.5	6"	0.50	Strap	427-10517
40050604	ABA Service Kit	none	1 1/2" - 10"	1 1/2" LH	6"	0.50	Strap	427-10601

Steer Axle Applications

Mack 16,000 lb. and Greater Applications



40010010 Shown

Features:

- Haldex Automatic Brake Adjusters cover more applications than any other brand.
- Backed by the industry's longest warranty.
- Compatible with all major brand clevises.

SKU#	Product Description	S-ABA Version Available	Spline	Offset	Arm Length	Bracket Number	Anchor Bracket Style
40010009	ABA Service Kit for Mack 16,000 lb. and Greater Application	-	1-1/2" 28	1 1/2" RH	5-1/2"	42710548	Spider
40010010	ABA Service Kit for Mack 16,000 lb. and Greater Application	-	1-1/2" 28	1 1/2" LH	5-1/2"	Spider	42710548

Steer Axle Applications

Non-Standard Steer Axle Applications



Features:

- Haldex Automatic Brake Adjusters cover more applications than any other brand.
- Backed by the industry's longest warranty.
- Compatible with all major brand clevises.

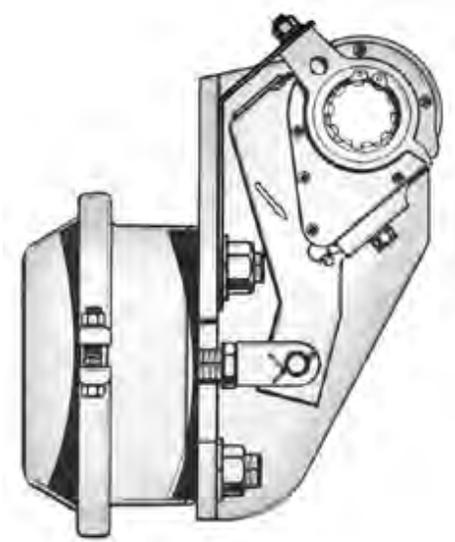
SKU#	Product Description	S-ABA Version Available	Spline	Offset	Arm Length	Arm Hole Diameter	Anchor Bracket Style	Bracket Number
40010006	ABA Service Kit for Non-Standard Steer Axle Application	-	1-1/2" 10	5/8" RH	5-1/2"	0.63	Clamp	42710497
40010007	ABA Service Kit for Non-Standard Steer Axle Application	-	1-1/2" 10	5/8" LH	5-1/2"	0.63	Clamp	42710497
40010013	ABA Service Kit for Non-Standard Steer Axle Application	40020237	1-1/4" 10	None	5-1/2"	0.5	Strap	42710401
40010048	ABA Service Kit for Non-Standard Steer Axle Application	-	1-1/2" 28	5/8" RH	5-1/2"	0.63	Clamp	42710497
40010049	ABA Service Kit for Non-Standard Steer Axle Application	-	1-1/2" 28	5/8" LH	5-1/2"	0.63	Clamp	42710497
40010054	ABA Service Kit for Non-Standard Steer Axle Application	-	1-1/2" 10	1-1/2" RH	5-1/2"	0.5	Spider	42710548
40010055	ABA Service Kit for Non-Standard Steer Axle Application	-	1-1/2" 10	1-1/2" RH	5-1/2"	0.5	Clamp	42710497
40010056	ABA Service Kit for Non-Standard Steer Axle Application	-	1-1/2" 10	1-1/2" LH	5-1/2"	0.5	Spider	42710548
40010057	ABA Service Kit for Non-Standard Steer Axle Applications	-	1-1/2" - 10	1-1/2" LH	5-1/2"	0.5	Clamp	42710497
40010081	ABA Service Kit for Non-Standard Steer Axle Application	-	1-1/2" 28	None	5-1/2"	0.5	Clamp	42710497

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40010403	ABA Service Kit for Non-Standard Steer Axle Applications	-	1-1/2" 28	5/8" RH	5-1/2"	0.5	Strap	42710401
40010404	ABA Service Kit for Non-Standard Steer Axle Applications	-	1-1/12" 28	5/8" LH	5-1/2"	0.5	Strap	42710401
40010501	ABA Service Kit for Non-Standard Steer Axle Application	-	1-1/2" 28	3/8"	6"	0.5	Clamp	42710497
40010502	ABA Service Kit for Non-Standard Steer Axle Application	-	1-1/2" 28	3/8"	6"	0.5	Clamp	42710497

Drive Axle Applications

Standard Applications



**Drive Axle with Strap Bracket
(typical)**

Features:

- Haldex Automatic Brake Adjusters cover more applications than any other brand.
- Backed by the industry's longest warranty.
- Compatible with all major brand clevises.

SKU#	Product Description	S-ABA Version Available	Spline	Offset	Arm Length	Arm Hole Diameter	Anchor Bracket Style	Bracket Number
40010140	ABA Service Kit	40020250 (6" Arm Length, 0.63 Arm Hole) 40020234 (6" Arm Length, 0.5" Arm Hole)	1-1/2" 28	None	5", 6"	0.63	Strap	42710553
40010141	ABA Service Kit	40020231 (5-1/2" Arm Length, 1/2" Arm Hole) 40020240 (5-1/2" Arm Length, 5/8" Arm Hole)	1-1/2" 28	None	5-1/2"	0.63	Strap	42710585
40010142	ABA Service Kit	40020233 (6" Arm Length, 0.5" Arm Hole) 40020251 (6" Arm Length, 0.63" Arm Hole)	1-1/2" 10	None	5", 6"	0.63	Strap	42710553
40010143	ABA Service Kit	40020228 (5-1/2" Arm Length, 1/2" Arm Hole) 40020239 (5-1/2" Arm Length, 5/8" Arm Hole)	1-1/2" 10	None	5-1/2"	0.63	Strap	42710553
40010180	ABA Service Kit	40020231	1-1/2" 28	None	5-1/2"	0.5	Strap	42710553
40010183	ABA Service Kit	40020250	1-1/2" 28	None	6"	0.63	Strap	42710553
40010640	ABA Service Kit	40020231 (Grease Fitting at 180°)	1-1/2" 28	None	5-1/2"	0.5	Strap	42710553
40010642	ABA Service Kit	-	1 1/2 - 28	0	6	0.5	Strap	427-10553

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Haldex Automatic Brake Adjusters

40010643	ABA Service Kit	-	1-1/2" 10	1-1/2" LH	6"	0.5	Strap	42710430
40010644	ABA Service Kit	-	1-1/2" 10	1-1/2" RH	6"	0.5	Strap	42710430
40010652	ABA Service Kit	-	1 1/2" - 10	.5	5.5"	0.5	Strap	427-10608
40010653	ABA Service Kit	-	1 1/2" - 10	-1.5	5.5"	0.5	Strap	427-10609
40010655	ABA Service Kit	-	1 1/2" - 10	0	5.5	1/2	Strap	427-10553
40010657	ABA Service Kit	-	1-1/2" 10	1-1/2" LH	5-1/2"	0.5	Strap	42710604
40010665	ABA Service Kit	-	1 1/2 - 10	.5	6	1/2	Strap	427-10608
40010667	ABA Service Kit	-	1 1/2" - 28	.5	6	1/2	Strap	427-10608
40010668	ABA Service Kit	-	1 1/2" - 28	-1.5	6	1/2	Strap	427-10609
40010669	ABA Service Kit	-	1 1/2 -10	.5	6	1/2	Strap	427-10608
40010672	ABA Service Kit	-	1 1/2 - 28	-1.5	6"	1/2"	Strap	427-10609
40010678	ABA Service Kit	-	1 1/2" - 28	0	5.5"	0.5	Strap	427-10634
40010679	ABA Service Kit	-	1 1/2" - 28	0	5.5"	0.5	Strap	427-10635
40050002	ABA Service Kit	-	1 1/2" - 28"	0	6.5"	1/2"	Strap	427-10590
40050003	ABA Service Kit	-	1-1/2" 28	none	6-1/2"	0.63	Strap	42710553
40050004	ABA Service Kit	-	1-1/2" 10	none	6-1/2"	0.63	Strap	42710553
40050007	ABA Service Kit	-	1 1/2 - 28"	0	6.5"	5/8"	Strap	427-10472
40050008	ABA Service Kit	-	1 1/2" - 28"	0	6.5"	5/8"	Strap	427-10590
40050013	ABA Service Kit	-	1 1/2 - 28	0	6.5	5/8	Strap	None
40050017	ABA Service Kit	-	1 1/2" - 10	0	6.5"	5/8"	Strap	
40050605	ABA Service Kit	-	1 1/2" -10	1 1/2" RH	6"	1/2"	Strap	427-10600
40050620	ABA Service Kit	-	1 1/2" - 10"	0	7"	5/8"	Strap	427-10472
40910178	ABA Service Kitr	-	1 1/2" -28"	0	6"	1/2"	Strap	427-10543
40910692	ABA Service Kit	-	1 1/2" - 28"	0	5.5"	1/2"	Plate and Flat Stud	427-10566

Drive Axle Applications

Meritor Air Disc Brake Applications



Features:

- Haldex Automatic Brake Adjusters cover more applications than any other brand.
- Backed by the industry's longest warranty.
- Compatible with all major brand clevises.

SKU#	Product Description	S-ABA Version Available	Spline	Offset	Arm Length	Arm Hole Diameter	Anchor Bracket Style	Bracket Number
40010402	ABA Service Kit for Meritor Air Disc Brake Application	none	1-1/2" 28	0	5-1/2"	0.5"	Strap	42710543
40010637	ABA Service Kit for Meritor Air Disc Brake Application	40020221	1-1/2" 10	0	6"	0.5"	Strap	42710543

Drive Axle Applications

Mack Truck Applications



40010146 Shown

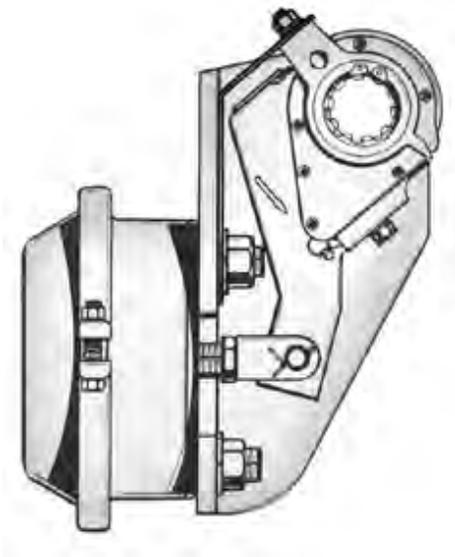
Features:

- Haldex Automatic Brake Adjusters cover more applications than any other brand.
- Backed by the industry's longest warranty.
- Compatible with all major brand clevises.

SKU#	Product Description	S-ABA Version Available	Spline	Offset	Arm Length	Arm Hole Diameter	Anchor Bracket Style	Bracket Number
40010067	ABA Service Kit	-	1-1/2" 28	0	5", 6"	0.5"	Spider	42710457
40010144	ABA Service Kit	40020243	1-1/2" 28	0	6"	0.5"	Clamp	42710566
40010145	ABA Service Kit	40020244	1-1/2" 10	0	6"	0.5"	Clamp	42710566
40010146	ABA Service Kit	-	1-1/2" 28	0	5 1/2", 6 1/2"	0.5"	Clamp	42710566
40010627	ABA Service Kit	-	1-1/2" 28	0	6-1/2"	0.5"	Clamp	42710497

Drive Axle Applications

Kenworth with 8 Bag Air Ride



Features:

- Haldex Automatic Brake Adjusters cover more applications than any other brand.
- Backed by the industry's longest warranty.
- Compatible with all major brand clevises.

Notes:

- 1) Use this kit to avoid interference with air bag supports.

SKU#	Product Description	S-ABA Version Available	Spline	Offset	Arm Length	Arm Hole Diameter	Anchor Bracket Style	Bracket Number
40010155	ABA Service Kit	40020238	1-1/2" 10	0	5-1/2"	0.63"	Strap	42710554
40010156	ABA Service Kit	40020249	1-1/2" 28	0	5-1/2"	0.63"	Strap	42710554

Trailer Axle Applications

12-1/4" Brake Assemblies



40010302 Shown

Features:

- Haldex Automatic Brake Adjusters cover more applications than any other brand.
- Backed by the industry's longest warranty.
- Compatible with all major brand clevises.

SKU#	Product Description	S-ABA Version Available	Spline	Offset	Arm Length	Arm Hole Diameter	Anchor Bracket Style	Bracket Number
40010302	ABA Service Kit for 12-1/4" Brake Assembly Application	40020218 (6" Arm Length, Grease Fitting Straight at 180°)	1-1/2" 10	None	5", 6"	0.5"	Plate	42710431
40010304	ABA Service Kit for 12-1/4" Brake Assembly Application	40020304	1-1/2" 28	None	5 1/2"	0.5"	Plate & Flat Stud	42710563
40010305	ABA Service Kit for 12-1/4" Brake Assembly Applications	40020220	1-1/2" 28	None	6"	0.5"	Plate & Flat Stud	42710563
40010306	ABA Service Kit for 12-1/4" Brake Assembly Application	40020306	1-1/2" 10	None	6"	0.5"	Plate & Flat Stud	42710563
40010307	ABA Service Kit for 12-1/4" Brake Assembly Applications	none	1-5/8" 37	None	6"	0.5"	Plate & Flat Stud	42710563

Trailer Axle Applications

16-1/2" Brake Assemblies



40010215 Shown

Features:

- Haldex Automatic Brake Adjusters cover more applications than any other brand.
- Backed by the industry's longest warranty.
- Compatible with all major brand clevises.

SKU#	Product Description	S-ABA Version Available	Spline	Offset	Arm Length	Arm Hole Diameter	Anchor Bracket Style	Bracket Number
40010206	ABA Service Kit	40020223	1-1/2" 10	0	6"	0.5"	Plate	42710431
40010207	ABA Service Kit	40020222 (5" Arm Length) 40020221 (6" Arm Length)	1-1/2" 10	0	5", 6"	0.5"	Strap	42710322
40010208	ABA Service Kit	none	1-5/8" 37	0	6"	0.5"	Strap	42710322
40010211	ABA Service Kit	40020211	1-1/2" 28	0	5 1/2"	0.5"	Plate & Flat Stud	42710563
40010212	ABA Service Kit	40020212	1-1/2" 28	0	6"	0.5"	Plate & Flat Stud	42710563
40010213	ABA Service Kit	40020213	1-5/8" 37	0	5 1/2"	0.5"	Plate & Flat Stud	42710563
40010214	ABA Service Kit	40020214	1-5/8" 37	0	6"	0.5"	Plate & Flat Stud	42710563
40010215	ABA Service Kit	40020215	1-1/2" 10	0	5 1/2"	0.5"	Plate & Flat Stud	42710563
40010216	ABA Service Kit	40020216	1-1/2" 10	0	6"	0.5"	Plate & Flat Stud	42710563
40010222	ABA Service Kit	none	1-1/2" 10	1-1/2"	6"	0.5"	Plate	42710431
40010223	ABA Service Kit	none	1-1/2" 10	1-1/2"	6"	0.5"	Plate	42710431
40010224	ABA Service Kit	none	1-1/2" 10	1-1/2"	6"	0.5"	Plate	42710423
40010225	ABA Service Kit	none	1-1/2" 10	1-1/2"	6"	0.5"	Plate	42710423
40010227	ABA Service Kit	none	1-1/2" 28	0	5"	0.5"	Plate & Flat Stud	42710563
40010245	ABA Service Kit	none	1-1/2" 28	1-1/2"	6"	0.5"	Plate & Flat Stud	42710563

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Haldex Automatic Brake Adjusters

40010246	ABA Service Kit	none	1-1/2" 28	1-1/2"	6"	0.5"	Plate & Flat Stud	42710563
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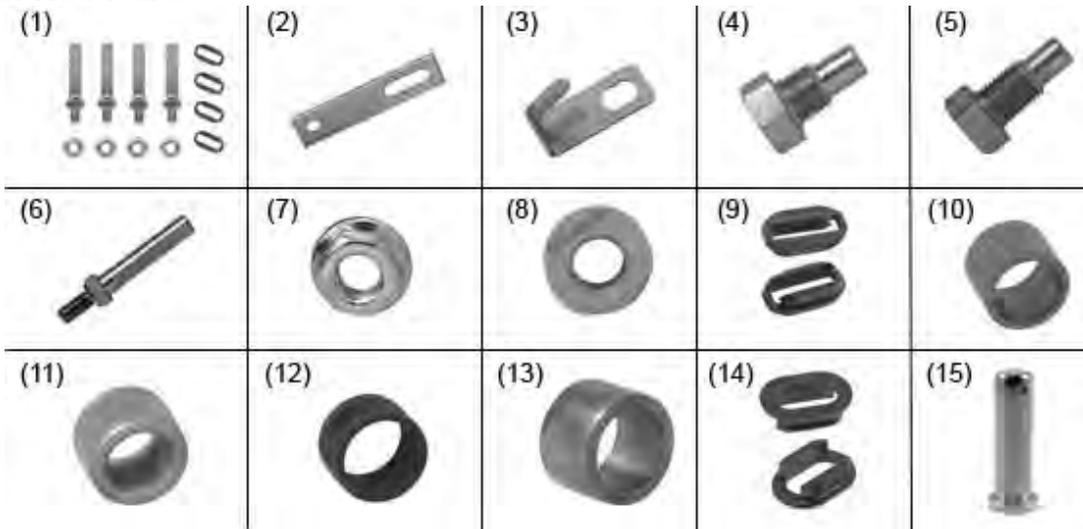
Tractor/Trailer Applications



40010636 Shown

SKU#	Product Description	S-ABA Version Available	Spline	Offset	Arm Length	Arm Hole Diameter	Anchor Bracket Style	Bracket Number
40010624	ABA Service Kit	none	1-1/2" 10	1-1/2" RH	6"	0.5"	Plate & Flat Stud	42710563
40010625	ABA Service Kit	none	1-1/2" 28	3/8" LH	7"	0.5"	-	-
40010626	ABA Service Kit	none	1-1/2" 28	3/8" RH	7"	0.5"	-	-
40010628	ABA Service Kit	none	1-1/2" 10	5/8" LH	6"	0.5"	Strap	427-10602
40010631	ABA Service Kit	none	1-1/2" 28	None	5",6"	0.5"	-	-
40010635	ABA Service Kit	none	1-1/2" 10	1-1/2" LH	6"	0.5"	Strap	42710604
40010636	ABA Service Kit	none	1-1/2" 10	1-1/2" RH	6"	0.5"	Strap	42710605
40010638	ABA Service Kit	none	1-1/2" 28	None	6"	0.5"	Strap	42710430
40010650	ABA Service Kit	none	1-1/2" 28	1-1/2" RH	5-1/2"	0.5"	Strap	427-10609
40010651	ABA Service Kit	none	1-1/2" 28	1-1/2" LH	0.5"	5-1/2"	Strap	427-10608

Service Parts



Use the information and illustrations on the product pages to identify service parts. When service is required, we recommend that you service or inspect each ABA on the axle or tandem.

SKU#	Product Description	Length	Notes	Pic. #
42710558	Stud Kit	-	Kit services 4 ABA's & includes 4 ea.: #44310290 Studs, #45210125 Bushings, & #44310204 Flanged Nuts	1
44310096	Anchor Screw	1"	Use with Threaded Anchor Bracket - 7/16" - 14 thread	4
44310101	Slide Nut	13/16"	7/16" - 14 thread	8
44310187	Flange Nut	-	5/16" - 18 thread	7
44310188	Anchor Screw	1 1/4"	Use with # 44310101 Slide Nut - 7/16" - 14 thread	5
44310204	Flange Nut	-	7/16" - 14 thread (for Flat Stud)	7
44310318	Automatic Brake Adjuster Double Flat Stud	3 15/16"	3" length under hex to end of stud (Rectangle Base, Extended Threads) 7/16"-14 thread	6
44510473	Automatic Brake Adjuster Bracket	4 1/8"	Bracket Adjusting Plate - 7/16" - 14 thread	2
44510510	Automatic Brake Adjuster J Bracket	3 3/8"	Current design Rockwell Steer Axle	3
45210058	Clevis Bushing	-	1/2" Inside Diameter x 5/8" Outside Diameter	10
45210094	Clevis Bushing	-	1/2" Inside Diameter x 3/4" Outside Diameter (Serrated)	11
45210125	Rectangular Bushing	-	Plastic Control Arm Bushing (1 1/4" x 3/4")	9
45210126	Oval Bushing	-	Plastic Control Arm Bushing (15/16" x 5/8")	14
45210128	Clevis Bushing	-	5/8" Inside Diameter x 13/16" Outside Diameter (Serrated)	12
45210129	Clevis Bushing	-	1/2" Inside Diameter x 5/8" Outside Diameter (Serrated)	12
81374	Control Arm Bushing	-	14mm Inside Diameter x 3/4" Outside Diameter (Serrated)	13

Bracket Kits



Features:

- Bracket kits may be identified by the illustrations on the individual product pages.
- Service replacement 300 or 400 series kits may contain a revised ABA body design and bracket. If the current design bracket kit does not directly replace the existing bracket, it is recommended that you replace the ABA assembly with the appropriate current design 300 or 400 series kit.
- Each kit services one ABA only.

SKU#	Product Description	Application	Style	Dimensions	Notes	Pic. #
42710217	Bracket Kit	Drive or Steer	Clamp	2-1/4" – 2-1/2" Tube	Drive or Steer Axle	1
42710305	Bracket Kit	Universal	Strap	1-1/4" x 7-3/8" Straight	7-3/8" Long	5
42710322	Bracket Kit	Trailer	Strap	1-1/4" x 5-3/8" Straight	Weld to Axle	6
42710401	Bracket Kit	Steer	Strap	1-1/4" x 5-3/8" Angle	Meritor Air Disc Brake	7
42710420	Bracket Kit	Drive	Clamp	2-1/4" – 2-1/2" Tube	Drive Axle	2
42710421	Bracket Kit	Drive	Clamp	2-1/4" – 2-1/2" Tube	Drive Axle	3
42710423	Bracket Kit	Trailer	Plate	Plate	Early Design Trailer with Studed Control Arm ABA	4
42710430	Bracket Kit	Drive	Strap	1-1/4" x 7-7/8" Angled	Strap and Nut Drive Axle	13
42710431	Bracket Kit	Trailer	Plate	Plate	Dana 3-Hole Cam Support (Early design trailer with studed control arm ABA)	8
42710457	Bracket Kit	Drive	Spider	4-3/8" x 1-3/4"	Mack Drive Axle	9
42710472	Bracket Kit	Drive	Strap	1-1/4" x 9"	Angled Drive for 6-1/2" Length ABA's	17
42710497	Bracket Kit	Steer	Clamp	2-1/4" Center to Center	5/8" Offset ABA	12
42710543	Bracket Kit	Steer/Drive	Strap	1-1/4" x 6-1/2"	Meritor Air Disc Brake	14
42710548	Bracket Kit	Steer	Spider	3-3/4" Overall	Mack 16K Steer Axle (1-1/2" Offset)	10
42710553	Bracket Kit	Drive	Strap	1-1/4" x 7"	Angled	18
42710562	Bracket Kit	Trailer	Plate & Flat Stud	Plate	Trailer	20

42710563	Bracket Kit	Trailer	Plate & Flat Stud	Plate	Standard Cam Support	21
42710565	Bracket Kit	Trailer	Plate & Flat Stud	Plate	Includes Arm Bushing	22
42710566	Bracket Kit	Steer/Drive	Clamp	2-1/4" Center to Center	Mack Drive Axle	11
42710567	Bracket Kit	Steer	Clamp	2" Center to Center	U-Bolt	11
42710576	Bracket Kit	Steer	Clamp	3-3/8" Overall	-	23
42710579	Bracket Kit	Anchor Brackets	Anchor Screw	7/16" 14 Thread	Includes lockwasher - Does not include bracket	16
42710585	Bracket Kit	Drive	Strap	1-1/4" x 5-1/4"	Kenworth with 8 Bag Air Ride	19
42710596	Bracket Kit	-	Strap	1-1/4" - 6-3/4" Angled	-	-

Drive Axle Applications



Features:

- High alloy steel gears
- Rolled wormshaft
- Heat-treated housing
- Centralized clutch

Notes:

- 1) The clearance-sensing design maintains a constant and uniform distance between the brake drum and lining.
- 2) The gradual adjustment of the S-ABA lowers the risk of over-adjustment during prolonged braking.

SKU#	Product Description	Spline	Arm Length	Anchor Bracket Style	Bracket Kit	OEM Part Number
40020217	S-ABA Brake Adjuster	1-1/2" - 10	6"	Plate & Flat Stud	42710563	409-20020
40020221	S-ABA Brake Adjuster	1-1/2" - 10	6"	Strap	42710322	409-20005
40020222	S-ABA Brake Adjuster	1-1/2" - 10	5"	Strap	42710322	409-20037
40020223	S-ABA Brake Adjuster	1-1/2" - 10	6"	Plate	42710431	409-20005
40020225	S-ABA Brake Adjuster	1-1/2" - 28	6"	Strap	42710322	409-20007
40020226	S-ABA Brake Adjuster	1-1/2" - 10	5-1/2"	Strap	42710543	409-20001
40020227	S-ABA Brake Adjuster	1-1/2" - 28	5-1/2"	Strap	42710543	409-20003
40020228	S-ABA Brake Adjuster	1-1/2" - 10	5-1/2" (1/2" Arm Hole)	Strap	42710543	409-20017
40020229	S-ABA Brake Adjuster	1-1/2" - 28	5-1/2"	Clamp	42710566	409-20018
40020230	S-ABA Brake Adjuster	1-1/2" - 28	5-1/2"	Plate & Flat Stud	42710563	409-20018
40020231	S-ABA Brake Adjuster	1-1/2" - 28	5-1/2" (1/2" Arm Hole)	Strap	42710553	409-20019
40020232	S-ABA Brake Adjuster	1-1/2" - 10	6"	Clamp	42710566	409-20020
40020233	S-ABA Brake Adjuster	1-1/2" - 10	6"	Strap	42710553	409-20021
40020234	S-ABA Brake Adjuster	1-1/2" - 28	6"	Strap	42710553	409-20023
40020238	S-ABA Brake Adjuster	1-1/2" 10	5-1/2"	Strap	42710554	409-20044
40020239	S-ABA Brake Adjuster	1-1/2" 10	5-1/2" (5/8" Arm Hole)	Strap	42710553	409-20045
40020240	S-ABA Brake Adjuster	1-1/2" 28	5-1/2" (5/8" Arm Hole)	Strap	42710553	409-20046
40020250	S-ABA Brake Adjuster	1-1/2" 28	6"	Strap	427-10553K	409-20050
40020251	S-ABA Brake Adjuster	1-1/2" 10	6"	Strap	42710553	409-20049
40020252	S-ABA Brake Adjuster	1-1/2" - 10	6"	Strap	42710585	409-20051
40020253	S-ABA Brake Adjuster	1 1/2" - 28	5.5"	Strap	427-10585	409-20052
40020254	S-ABA Brake Adjuster	1 1/2" - 28	6"	Strap	427-10585	409-20053
40020308	S-ABA Brake Adjuster	1-1/2" 10	5"	Strap	42710553	409-20090
40020313	S-ABA Brake Adjuster	1 1/2" - 28	5.5"	Strap	42710553	409-20048
40020321	S-ABA Brake Adjuster	1-1/2" 28	5-1/2"	Strap	42710553	409-20097
40020324	S-ABA Brake Adjuster	1-1/2" 28	6"	Plate & Flat Stud	42710563	409-20022

Steer Axle Applications



Features:

- High alloy steel gears
- Rolled wormshaft
- Heat-treated housing
- Centralized clutch

Notes:

- 1) The clearance-sensing design maintains a constant and uniform distance between the brake drum and lining.
- 2) The gradual adjustment of the S-ABA lowers the risk of over-adjustment during prolonged braking.

SKU#	Product Description	Spline	Arm Length	Anchor Bracket Style	Bracket Kit	OEM Part Number
40020218	S-ABA Brake Adjuster	1-1/2" - 10	6"	Plate	42710431	409-20013
40020219	S-ABA Brake Adjuster	1-1/2" - 10	5"	Plate	42710431	409-20036
40020235	S-ABA Brake Adjuster	1-1/4" 10	5-1/2"	Strap	42710576	409-20040
40020236	S-ABA Brake Adjuster	1-1/2" 10	5-1/2"	Strap	42710576	409-20009
40020241	S-ABA Brake Adjuster	1-1/2" 28	5-1/2"	Strap	42710580	409-20011
40020304	S-ABA Brake Adjuster	1-1/2" - 28	5-1/2"	Plate & Flat Stud	42710563	409-20010
40020305	S-ABA Brake Adjuster	1-1/2" - 28	6"	Plate & Flat Stud	42710563	409-20014
40020306	S-ABA Brake Adjuster	1-1/2" - 10	6"	Plate & Flat Stud	42710563	409-20012
40020312	S-ABA Brake Adjuster	1 1/2" - 28	5.5"	Clamp	427-10588	409-20099
40020319	S-ABA Brake Adjuster	1 1/2" - 28	6"	Strap	427-10553	409-20094
40020325	ABA Service Kit	1.5" - 28	5.5"	Clamp	427-10497	409-20100

Trailer Axle Applications



Features:

- High alloy steel gears
- Rolled wormshaft
- Heat-treated housing

Notes:

- 1) The clearance-sensing design maintains a constant and uniform distance between the brake drum and lining.
- 2) The gradual adjustment of the S-ABA lowers the risk of over-adjustment during prolonged braking.

SKU#	Product Description	Spline	Arm Length	Anchor Bracket Style	Bracket Kit	OEM Part Number
40020211	S-ABA Brake Adjuster	1-1/2" - 28	5-1/2"	Plate & Flat Stud	42710563	409-20002
40020212	S-ABA Brake Adjuster	1-1/2" - 28	6"	Plate & Flat Stud	42710563	409-20006
40020213	S-ABA Brake Adjuster	1-5/8" - 37	5-1/2"	Plate & Flat Stud	42710563	409-20024
40020214	S-ABA Brake Adjuster	1-5/8" - 37	6"	Plate & Flat Stud	42710563	409-20025
40020215	S-ABA Brake Adjuster	1-1/2" - 10	5-1/2"	Plate & Flat Stud	42710563	409-20000
40020216	S-ABA Brake Adjuster	1-1/2" - 10	6"	Plate & Flat Stud	42710563	409-20004
40020224	S-ABA Brake Adjuster	1-1/2" - 10	5"	Plate & Flat Stud	42710563	409-20038
40020243	S-ABA Brake Adjuster	1-1/2" 28	6"	Clamp	42710566	409-20006
40020244	S-ABA Brake Adjuster	1-1/2" 10	6"	Clamp	42710566	409-20004

Straight Arm – Manual Brake Adjusters



KN47001 Shown

Features:

- Forged steel.
- 26,000 In. Lbs.
- Bi-directional design.
- Press-out arm hole bushings.
- Permanently lubricated, yet are equipped with zerk fittings for optional lubrication.
- Positive lock mechanism is protected from rust and corrosion by plating and shaft sealing.
- Assemblies are plated to provide superior rust protection.

SKU#	Product Description	Arm Length (inches)	Pin Size	Spline Diameter	Number of Teeth	Zerk Fitting	Application
CS44044	Manual Brake Adjuster – Straight Arm	5.5	.50	1.60	37	Straight	Propar
KN44041	Manual Brake Adjuster – Straight Arm	6.0	.50	1.60	37	Straight	Propar
KN44051	Manual Brake Adjuster – Straight Arm	5.0, 6.0	.50	1.50	28	Straight	Meritor
KN44061	Manual Brake Adjuster – Straight Arm	5.5, 6.5	.50	1.50	28	Straight	Meritor
KN47001	Manual Brake Adjuster – Straight Arm	5.0, 6.0, 7.0	.50	1.50	10	Straight	Standard
KN47002	Manual Brake Adjuster – Straight Arm	4.5, 5.5	.50	1.50	10	Straight	Standard
KN47011	Manual Brake Adjuster – Straight Arm	5.5, 6.5	.50	1.50	10	Straight	Standard
KN47081	Manual Brake Adjuster – Straight Arm	5.0, 6.0	.50	1.50	10	Straight	Standard
KN48001	Manual Brake Adjuster – Straight Arm	5.0, 6.0	.50	1.25	10	Straight	Standard
KN48031	Manual Brake Adjuster – Straight Arm	4.5, 5.5	.50	1.25	10	Straight	Standard
KN52040	Manual Brake Adjuster – Straight Arm	4.0, 5.0	.50	1.25	40	Straight	Ford
KN52050	Manual Brake Adjuster – Straight Arm	5.5	.50	1.50	48	Straight	Ford
KN52060	Manual Brake Adjuster – Straight Arm	4.0, 5.0	.50	1.50	48	Straight	Ford
KN55001	Manual Brake Adjuster – Straight Arm	5.5	.50	1.25	24	Straight	Meritor

Offset Arm – Manual Brake Adjusters



Features:

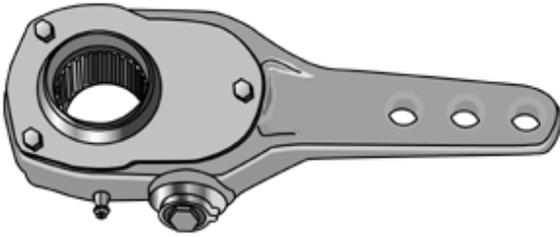
- Ductile iron.
- 20,000 Inch Lbs.
- Bushed arm holes.
- Permanently lubricated, yet are equipped with zerk fittings for optional lubrication.
- Positive lock mechanism is protected from rust and corrosion by plating and shaft sealing.
- Assemblies are plated to provide superior rust protection.

Notes:

- 1) Unit is to be mounted with adjusting nut away from push rod only.

SKU#	Product Description	Arm Length (inches)	Pin Size	Spline Diameter	Number of Teeth	Offset Direction (inches)
KN49000	Manual Brake Adjuster – Offset Arm	4.5, 5.5	.50	1.25	10	Right Hand .62
KN49010	Manual Brake Adjuster – Offset Arm	4.5, 5.5	.50	1.25	10	Left Hand .62
KN49020	Manual Brake Adjuster – Offset Arm	4.0, 5.0, 6.0	.50	1.25	10	Right Hand .62
KN49030	Manual Brake Adjuster – Offset Arm	4.0, 5.0, 6.0	.50	1.25	10	Left Hand .62
KN50000	Manual Brake Adjuster – Offset Arm	4.5, 5.5	.50	1.50	10	Right Hand .62
KN50010	Manual Brake Adjuster – Offset Arm	4.5, 5.5	.50	1.50	10	Left Hand .62
KN50060	Manual Brake Adjuster – Offset Arm	4.0, 5.0, 6.0	.50	1.50	10	Right Hand .62
KN50070	Manual Brake Adjuster – Offset Arm	4.0, 5.0, 6.0	.50	1.50	10	Left Hand .62
KN53000	Manual Brake Adjuster – Offset Arm	5.0, 6.0	.50	1.50	28	Right Hand .62
KN53010	Manual Brake Adjuster – Offset Arm	5.0, 6.0	.50	1.50	28	Left Hand .62
KN53020	Manual Brake Adjuster – Offset Arm	5.5	.50	1.50	28	Right Hand .62
KN53030	Manual Brake Adjuster – Offset Arm	5.5	.50	1.50	28	Left Hand .62
KN53040	Manual Brake Adjuster – Offset Arm	5.5	.625	1.50	28	Left Hand .62
KN53050	Manual Brake Adjuster – Offset Arm	5.5	.625	1.50	28	Right Hand .62
KN54000	Manual Brake Adjuster – Offset Arm	5.5	.50	1.25	24	Right Hand .62
KN54010	Manual Brake Adjuster – Offset Arm	5.5	.50	1.25	24	Left Hand .62

Heavy Duty Straight Arm – Manual Brake Adjusters



Features:

- Forged steel.
- 30,000 Inch Lbs.
- Bushed arm holes.
- Permanently lubricated, yet are equipped with zerk fittings for optional lubrication.
- Positive lock mechanism is protected from rust and corrosion by shaft sealing.

Notes:

- 1) Unit is to be mounted with adjusting nut away from push rod only.

SKU#	Product Description	Arm Length (inches)	Pin Size	Spline Diameter	Number of Teeth	Application
CS44064	Manual Brake Adjuster – Heavy Duty Straight Arm	5.5, 6.5	.50	1.50	28	Meritor
CS44071	Manual Brake Adjuster – Heavy Duty Straight Arm	5.0, 6.0, 7.0	.50	1.50	28	Meritor
CS47008	Manual Brake Adjuster – Heavy Duty Straight Arm	5.0, 6.0, 7.0	.50	1.50	10	Standard
CS52070	Manual Brake Adjuster – Heavy Duty Straight Arm	5.5, 6.5	.50	1.50	10	Standard
CS52080	Manual Brake Adjuster – Heavy Duty Straight Arm	6.0	.50	1.60	37	Propar
CS52100	Manual Brake Adjuster – Heavy Duty Straight Arm	5.0, 6.0	.50	1.50	10	Standard

CSI Automatic Brake Adjusters

CSI – Trailer Application



Features:

- For Trailer Application.
- Includes collar lock clevis (except offsets).
- Long stroke compatible.
- Un-handed design.
- Double sealed for long life.
- Drilled for camshaft lubrication.
- Factory lubricated.
- Installation gauge included.

Notes:

- 1) Trailer applications use extended collar lock clevis.
- 2) CSI Automatic Slack Adjusters are long stroke chamber compatible.
- 3) 5/8" – 18 thread collar locks are standard on trailer CSI's.

Typical – CS56043 Shown

SKU#	Product Description	Fleet Line Part #	Arm Length	Number Splines	Spline Diameter	Collar Lock Kit
CS56043	CSI Automatic Brake Adjuster	AS1143	5.5"	37	1.625	CQ36545
CS56044	CSI Automatic Brake Adjuster	AS1144	6.0"	37	1.625	CQ36545
CS56045	CSI Automatic Brake Adjuster	AS1145	6.5"	37	1.625	CQ36545
CS56046	CSI Automatic Brake Adjuster	AS1146	5.5"	10	1.5	CQ36545
CS56047	CSI Automatic Brake Adjuster	AS1147	6.0"	10	1.5	CQ36545
CS56048	CSI Automatic Brake Adjuster	AS1148	6.5"	10	1.5	CQ36545
CS56049	CSI Automatic Brake Adjuster	AS1149	5.5"	28	1.5	CQ36545
CS56050	CSI Automatic Brake Adjuster	AS1150	6.0"	28	1.5	CQ36545
CS56051	CSI Automatic Brake Adjuster	AS1151	6.5"	28	1.5	CQ36545

CSI Automatic Brake Adjusters

CSI Truck/Tractor Applications



Features:

- For Truck/Tractor Application
- Includes collar lock clevis (except offsets).
- Long stroke compatible.
- Un-handed design.
- Double sealed for long life.
- Drilled for camshaft lubrication.
- Factory lubricated.
- Installation gauge included.

Notes:

- 1) Truck applications use standard collar lock clevis.
- 2) Some kits include both 5/8" and 1/2" lock collars to accommodate wider applications.
- 3) CSI Automatic Slack Adjusters are long stroke chamber compatible.
- 4) Offset Automatic Slack Adjusters use threaded clevis kits.

SKU#	Product Description	Fleet Line Part #	Arm Length	Number Splines	Spline Diameter	Collar Lock Kit	Collar Lock Thread	Offset
CS56031	CSI ABA	AS1131	5.0"	10	1.5	CQ36544	5/8"-18	-
CS56032	CSI ABA	AS1132	5.5"	10	1.5	CQ36593	5/8"-18 & 1/2"-20	-
CS56033	CSI ABA	AS1133	6.0"	10	1.5	CQ36544	5/8"-18	-
CS56034	CSI ABA	AS1134	6.5"	10	1.5	CQ36544	5/8"-18	-
CS56035	CSI ABA	AS1135	5.0"	10	1.25	CQ36593	5/8"-18 & 1/2"-20	-
CS56036	CSI ABA	AS1136	5.5"	10	1.25	CQ36593	5/8"-18 & 1/2"-20	-
CS56037	CSI ABA	AS1137	5.0"	24	1.25	CQ36593	5/8"-18 & 1/2"-20	-
CS56038	CSI ABA	AS1138	5.5"	24	1.25	CQ36593	5/8"-18 & 1/2"-20	-
CS56039	CSI ABA	AS1139	5.0"	28	1.5	CQ36544	5/8"-18	-
CS56040	CSI ABA	AS1140	5.5"	28	1.5	CQ36593	5/8"-18 & 1/2"-20	-
CS56041	CSI ABA	AS1141	6.0"	28	1.5	CQ36544	5/8"-18	-
CS56042	CSI ABA	AS1142	6.5"	28	1.5	CQ36544	5/8"-18	-
CS56052	CSI ABA	AS1152	5.5"	10	1.25	CQ36571	1/2"-20	5/8"
CS56053	CSI ABA	AS1153	5.5"	10	1.25	CQ36561	5/8"-18	5/8"
CS56054	CSI ABA	AS1154	5.5"	24	1.25	CQ36571	1/2"-20	5/8"
CS56055	CSI ABA	AS1155	5.5"	24	1.25	CQ36561	5/8"-18	5/8"
CS56056	CSI ABA	AS1156	5.5"	10	1.5	CQ36561	5/8"-18	5/8"
CS56057	CSI ABA	AS1157	5.5"	28	1.5	CQ36561	5/8"-18	5/8"

CSI Automatic Brake Adjusters

Clevis Kits – Threaded



Notes:

- 1) Standard length clevis for truck/tractor applications.
- 2) Extended length clevis for trailer applications.

SKU#	Product Description	Fleet Line Part #	Thread	Style	Notes
CQ36541	Threaded Clevis Kit for CSI Automatic Brake Adjuster	AS3000	5/8"-18	Standard	-
CQ36551	Threaded Clevis Kit for CSI Automatic Brake Adjuster	AS3001	1/2"-20	Standard	-
CQ36563	Threaded Clevis Kit for CSI Automatic Brake Adjuster	AS3012	1/2"-20	Standard	For 5/8" Clevis Pin
CQ36564	Threaded Clevis Kit for CSI Automatic Brake Adjuster	AS3011	5/8"-18	Standard	For 5/8" Clevis Pin
CQ36571	Threaded Clevis Kit for CSI Automatic Brake Adjuster	AS3002	1/2"-20	5/8" Offset	-
CQ36591	Threaded Clevis Kit for CSI Automatic Brake Adjuster	AS3013	5/8"-18	Extended	For Trailer applications

CSI Automatic Brake Adjusters

Clevis Kits – Collar Lock



Standard length clevis for truck/tractor application.
 Extended length clevis for trailer application.

SKU#	Product Description	Fleet Line Part #	Thread	Style
CQ36544	Collar Lock Clevis Kit for CSI Automatic Brake Adjuster	AS3016	5/8"-18	Standard
CQ36545	Collar Lock Clevis Kit for CSI Automatic Brake Adjuster	AS3018	5/8"-18	Extended
CQ36555	Collar Lock Clevis Kit for CSI Automatic Brake Adjuster	AS3017	1/2"-20	Standard
CQ36593	Collar Lock Clevis Kit for CSI Automatic Brake Adjuster	AS3019	5/8"-18 & 1/2"-20	Standard

CSI Automatic Brake Adjusters

Service Components for CSI



SKU#	Product Description	Fleet Line Part #	Notes
C365930	Heavy Duty Bushing for CSI Automatic Brake Adjuster	AS4015	Heavy Duty Clevis Bushing – Teflon coating
CQ19112	Clevis Pin Kit for CSI Automatic Brake Adjusters	AS4006	5/8" Pin Kit, 6 each of clevis and pivot pins with cotter keys
CQ19113	Clevis Pin Kit for CSI Automatic Brake Adjusters	AS4004	1/2" Pin Kit, 6 each of clevis and pivot pins with cotter keys
CQ36592	Service Kit for CSI Automatic Brake Adjuster	AS4001	Link Boot and Arm Bushing Kit – one per

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